

October 12 – 22, 2025

Independent flights out of the US to Ireland.

Visit + Tasting - Jameson Midleton Distillery Experience

Tour of the old distillery where you will see the machinery and manual tools used in the past. There is also a giant waterwheel which once powered all the machinery and still turns today. Your distillery guide will explain the process of distilling whiskey and will show you the largest pot still in the world. The tour ends in the Jameson bar where there will be a tasting and drinking of Whiskey.
<https://www.jamesonwhiskey.com/en-IE/visit-us/jameson-distillery-midleton>
Overnight at Clayton Hotel Cork City

Wednesday October 15, 2025

Cork - Killarney

(B / L / D)

Breakfast at the hotel

Farm visit - Glen South Farm

Aine McSweeney is now the 4th generation farmer of Glen South.

Committed to producing the highest quality beef. Everything is focused on the wellbeing and welfare of animals and controlling the impact on the environment. Their relaxed cattle have fresh food as required with an "a la carte" nutritional menu. Glen South meat carries full Bord Bia Quality Assurance. What makes Glen South Farm different is the foresight and confidence for the farm's future and that of the Irish beef industry. The farm is currently home to a herd of 340 top quality heifers with a plan to increase to 1000 at full capacity. Taking an innovative step into the future, in January 2014 a Lely Vector automatic feeding system was installed at Glen South Farm - the first of its kind for beef cattle in Europe, in conjunction with a state-of-the-art handling system. Efficient beef production largely depends on feeding the herd consistently, timely and sufficiently. The assistance of the Vector delivers on all the above. The consistent availability of fresh feed at the fence increases feed intake, growth rate and ensures a dependable quality and live weight gain.
<http://www.glensouthfarm.com/>

From commercial beef production we move next to niche Wagyu Beef farming

Farm Visit + Wagyu beef burger Lunch on the farm - Finnow Farm

Conor is the third generation to farm here. Dairy farmers for over 80 years, Conor turned to beef farming in 2010 and began breeding Wagyu

<https://finnowfarm.ie/>

Dinner and overnight at The Brehon Hotel, Killarney <https://www.thebrehon.com/>

Thursday, October 16, 2025

Kerry

(B / L / -)

Breakfast at the hotel

Full day tour of the Ring of Kerry via Killorglin, Glenbeigh, Cahersiveen, Waterville, Coomakesta Pass with its magnificent views over Derrynane, home of Daniel O'Connell, known as "The Liberator" to Caherdaniel. Travel via Sneem, Moll's Gap, Ladies View, Killarney National Park and along the Lakes of Killarney. Group lunch in Killarney.
https://en.wikipedia.org/wiki/Ring_of_Kerry

Visit - Kerry Woollen Mills

<https://www.kerrywoollenmills.ie/>

Open evening in Killarney

Overnight at The Brehon Hotel, Killarney <https://www.thebrehon.com>

Friday, October 17, 2025

Kerry – Clare – Galway

(B / - / D)

Breakfast at the hotel

Please note we will see it if is possible to meet a Coillte representative today after the cliffs.

Coillte is the commercial forestry government agency and they have an office in Kilcolgan which is on route. <https://www.coillte.ie/>

Ferry crossing: Tarbert → Kilimer

Visit - Cliffs of Moher. One of Ireland's favorite visitor experiences, the Cliffs of Moher tower over the rugged west Clare coast. Walk the safe, paved pathways and view the famous Cliffs on Europe's western frontier and enjoy the spectacular vistas over the Atlantic Ocean and the Aran Islands. Their natural beauty has inspired artists, musicians, and poets for generations, as well as absorbing scientists and geologists, drawn by the unique landscape in which they sit. The Cliffs of Moher, the most famous cliffs in Ireland, will leave you awestruck, creating memories that will stay with you forever. www.cliffsofmoher.ie/

Arrive in Galway early and enjoy the City (if Coillte visit not possible)

Dinner and overnight at Imperial Hotel Galway <https://www.imperialhotelgalway.ie/>

Saturday, October 18, 2025

Galway

(B / L / -)

Breakfast at the hotel

Tour the loop of Connemara via Oughterard & Maam Cross before travelling up the spectacular Inagh valley with the 12 Bens of Connemara on your left and the Maumturks on your right as you travel to Leenane. From breathtaking scenery of the hill and bogs before you reach Leenane village, the scenery change as you return toward Galway to some beautiful coastal scenery. Returning to Galway via the town of Clifden.

Farm visit - Connemara Abalone (Mungo Murphy's Seaweed Co.)

Connemara Abalone is an aquaculture company in the west of Ireland that is 100% dedicated to the cultivation of abalone. Our abalone are born and reared in a state-of-the art aquaculture farm on the austere rocky shoreline where the Atlantic Ocean meets Galway Bay. We specialize in growing the premium Japanese species known as Ezo (latin name *halotis discus hannai*). Abalone are a highly-prized shellfish delicacy, especially now that they have become scarce in most countries around the world where they used to be plentiful.

Having been introduced to Ireland in the 1980s, abalone are now farmed commercially by several producers in Ireland, including Connemara Abalone in Galway and [TowerAqua](#) in Cork.

<http://www.abalone.ie/>

Lunch and visit at the Kylemore Abbey

The story of Kylemore – both Castle and Abbey – is a truly remarkable one. The twists of fate which its occupants experienced, from moments of romance and happiness to sadness and courage have all combined to create a fascinating history spanning over 150 years. Kylemore is home to a community of nuns of the Benedictine Order who came here in 1920 after their abbey in Ypres, Belgium was destroyed in World War I. Settling at Kylemore, the Benedictine Community opened a world-renowned boarding school for girls and began restoring the Abbey, Gothic Church and Victorian Walled Garden to their former glory.

<https://www.kylemoreabbey.com/>

Return to Galway

Overnight at Imperial Hotel Galway

Sunday, October 19, 2025

Galway - Offaly – Belfast

(B / - / D)

Breakfast at the hotel

Depart for Belfast with a visit to Clonmacnoise on the way

Founded by St. Ciarán in the mid-6th century on the eastern bank of the River Shannon. The site includes the ruin of a cathedral, 7 churches (10th to 13th century), 2 round towers, 3 high crosses and the largest collection of Early Christian grave slabs in Western Europe. The original high crosses and a selection of grave slabs are on display in the visitor center.

<https://www.heritageireland.ie/en/midlands-eastcoast/clonmacnoise/>

Today we will have a farm visit / meeting with either/or:

the Horse sport or horse racing industry

OR Tilage farmer

OR Dublin Solar Farm

Dinner and overnight at Europa Hotel Belfast City Center www.hastingshotels.com/europa-belfast/

Monday, October 20, 2025

Belfast

(B / - / -)

Breakfast at the hotel

Local Step-On Guide Belfast

This Panoramic City Tour of Belfast covers breathtaking architecture and feats of engineering, including the renowned Queen's University, the giant H&W cranes, Titanic's birthplace and Cathedral Quarter and Queen's Quarter. The tour takes in the dark Crumlin Road Gaol and the world-famous Belfast murals on the republican Falls Road and the loyalist Shankill road.

Visit - Titanic Experience Belfast

Titanic Belfast extends over nine galleries, with multiple dimensions to the exhibition, drawing together special effects, dark rides, full-scale reconstructions and innovative interactive features to explore the Titanic story in a fresh and insightful way; from her conception in Belfast in the early 1900s, through her construction and launch, to her infamous maiden voyage and catastrophic demise. The journey goes beyond the aftermath of the sinking, to the discovery of the wreck and continues into the present day with a live undersea exploration center.

www.titanicbelfast.com/

Meeting with the Lough Neagh Partnership (TBC) – Lough Neagh is the largest body of fresh water in Northern Ireland and is the main source for Belfast, it is presently struggling with invasive species and algae. We will hear about their work including infrastructure, environmental conservation and community development (among other topics). <https://loughneaghpартnership.org/>

Overnight at Europa Hotel Belfast City Center

Tuesday, October 21, 2025

Dublin

(B / - / D)

Breakfast at the hotel before departing for Dublin.

On arrival in Dublin, we experience a panoramic sightseeing tour of the city with a local step-on guide. The tour includes O'Connell Street, Phoenix Park, Leinster House, Ha'penny Bridge, Georgian Houses and Dublin Doors. Following the city tour, the group will get a guided visit of Christ Church Cathedral www.christchurchcathedral.ie before free time in the afternoon.

Dinner and Show (+ 1 drink per person) - The Merry Ploughboy <https://www.mpbpub.com/>
2 starters, 2 mains 1 Dessert. Tea or Coffee.

Overnight at Clayton Hotel Leopardstown <https://www.claytonhotelleopardstown.com/>

Wednesday, October 22, 2025

Dublin

(B / - / -)

Breakfast at the hotel

One group transfer to the airport included based on the best time for the majority of the group.

LAND ONLY COST (per person):

Double Occupancy US \$4,145

Single Occupancy US \$5,210

Flight:

Please contact us should you have any questions regarding flight options. There may be the possibility to add guests to the group flights held.

Included:

- Flights (unless passenger opts for LAND ONLY program)
- Tour Manager
- Transportation
- Breakfast daily, 3 lunches and 5 dinners B = Breakfast, L = Lunch, D = dinner
- All sites/ tours/ entries as noted above
- Ferry crossing
- Gratuity
- Luggage handling at hotels

Not Included

- Optional insurance
- Items of a personal nature (souvenirs, additional tour not included above etc.)
- Meals not listed as included above
- UK ETA (Visitor Visa) – 16 GBP, please visit www.gov.uk/eta to apply